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## Novel Synthesis of L-Ribose from D-Mannono-1,4-lactone

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## ABSTRACT

D-Mannono-1,4-lactone was efficiently converted into L-ribose in eight steps. A key step of this synthesis is the cyclization of a  $\gamma$ -hydroxyalkoxamate under Mitsunobu conditions. It is noteworthy that the O-alkylation product was obtained in 94% yield and that none of the N-alkylation product was detected in this cyclization.

Since Miller reported several efficient biomimetic  $\beta$ -lactam syntheses based on the intramolecular N-alkylation of  $\beta$ -hydroxyalkoxamates under Mitsunobu conditions, a considerable number of studies have been conducted on this type of intramolecular cyclization. Recently, we reported the intramolecular O-N-alkylation of  $\delta$ -hydroxyalkoxamates derived from D-glycono-1,5-lactones. In contrast to  $\beta$ -hydroxyalkoxamates, we found that the cyclization of  $\delta$ -hydroxyalkoxamates resulted mainly in O-alkylation rather than N-alkylation. Taking advantage of the structural relationship between D-glucose and L-idose, D-galactose and L-altrose, and D-mannose and L-gulose, we utilized the O-alkylated products, which had the inverted stereochemistry at C5, as precursors for the corresponding L-sugars and developed a

novel, practical synthesis of the rare L-pyranoses (Scheme 1).

These successful results prompted us to investigate the intramolecular O-/N-alkylation of the  $\gamma$ -hydroxyalkoxamate derived from D-mannono-1,4-lactone in the hope of developing a practical synthesis of L-ribofuranose. In the past decade, the number of reports of L-nucleosides<sup>4</sup> has increased dramatically due to their potent biological activity as antiviral agents.<sup>5</sup> Thus, an efficient method of producing the rare sugar, L-ribofuranose, would be extremely beneficial.<sup>6</sup> Herein we describe the novel and practical conversion of D-mannono-1,4-lactone into L-ribose. The key feature of the sequence is O-alkylation of  $\gamma$ -hydroxyalkoxamates with inversion of the stereochemistry at C4 under Mitsunobu conditions.

As shown in Scheme 2, the readily available 2,3,5,6-di-O-isopropylidene-D-mannono-1,4-lactone<sup>7</sup> **5** was first converted into the  $\gamma$ -hydroxyalkoxamate **6**. Treatment of **5** with O-benzylhydroxyamine (1.4 equiv) in CH<sub>2</sub>Cl<sub>2</sub> for 30 min,

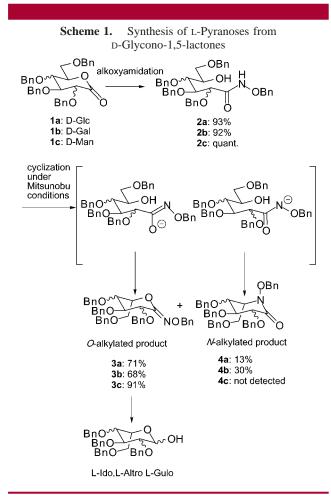
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followed by addition of Me<sub>3</sub>Al (1.1 equiv) at room temperature, afforded the corresponding  $\gamma$ -hydroxybenzyloxamate **6** in 88% yield. We next examined the cyclization of **6** under Mitsunobu conditions (3.0 equiv of TPP and 3.0 equiv of DEAD<sup>10</sup>). Fortunately, **7** was obtained as the sole product in 94% yield. It is noteworthy that none of the *N*-alkylated product was detected. Treatment of the *O*-cyclized oxime compound **7** with *p*-TsOH monohydrate (1.0 equiv) in acetone at room temperature gave L-gulono-1,4-lactone **8** in 89% yield. Compound **8** crystallized, and the inversion of stereochemistry at C4 was shown by X-ray crystallography. The carbonyl moiety of **8** was reduced by excess DIBAL to provide 96% of 2,3,5,6-di-*O*-isopropylidene-L-gulofuranose **9**. Compound **9** was partially hydrolyzed to the diol, which

Scheme 2. Synthesis of L-Ribose from D-Mannono-1,4-lactone

was treated with NaIO<sub>4</sub> to provide **10** in 87% yield. Of the methods examined for the reduction of the aldehyde moiety of **10**, hydrogenolysis using PtO<sub>2</sub> as a catalyst gave the best results. Finally, acidic hydrolysis to deprotect the isopropylidene group afforded L-ribose in 83% yield from **10**. Thus, the conversion of D-mannono-1,4-lactone to L-ribose was accomplished efficiently in 50% overall yield.

Having obtained these successful results, we next turned our attention to the ratio of O-/N-alkylated products in the reaction of γ-hydroxyalkoxamates under Mitsunobu conditions. In a previous paper, we reported that the significant difference in the ratios of O-/N-alkylation was dependent on the stereochemistry of the D-sugars: the  $\delta$ -hydroxyalkoxamates (2a, 2b) derived from D-glucono-1,5-lactone 1a and D-galactono-1,5-lactone 1b provided a mixture of O-/Nalkylated products, whereas the  $\delta$ -hydroxyalkoxamate 2c derived from D-mannono-1,5-lactone 1c afforded the Ocyclized compound 3c as the sole product. As for the  $\gamma$ -hydroxyalkoxamate **6**, we observed complete specificity for the O-alkylated product 7 as shown in the above synthesis. Next, we carried out studies on the selectivity of the O-/N-alkylation using different protective groups in order to determine if the configuration of the  $\gamma$ -hydroxyalkoxamates was important (Scheme 3).

The  $\gamma$ -hydroxyalkoxamate 11 derived from 2,3-di-O-methoxymethyl-D-mannono-1,4-lactone was easily converted into the O-alkylated product 12. Similarly, the reaction of the  $\gamma$ -hydroxyalkoxamate 13 derived from 2,3-di-O-benzyl-D-mannono-1,4-lactone proceeded to give the O-alkylated product 14. It is interesting to note that no N-alkylated

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<sup>(8)</sup> We found that the later addition of Me<sub>3</sub>Al resulted in more enormous acceleration of the reaction than the use of the preceding formation of Me<sub>3</sub>-Al-alkoxyamine complex to be considered as an active species. For earlier studies on amidation, see: Basha, A.; Lipton, M.; Weinreb, S. M. *Tetrahedron Lett.* **1977**, 4171–4174.

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<sup>(10)</sup> To execute the reaction completely, excess amount of Mitsunobu reagent is used.

**Scheme 3.** Effect of Protective Groups on the Ratio of *O-/N*-Alkylation

product was detected in either case. These results indicated that the steric requirement of the protective groups at C2 and C3 did not affect the selectivity of the *O-/N*-alkylation. We next investigated the effect of solvent on this cyclization (Scheme 4).

The reactions proceeded smoothly in all solvents (THF, toluene,  $CH_2Cl_2$ , DMSO) and provided the O-alkylated product 7 in good yields: the N-alkylated product was never observed. It must be recalled here that the  $\delta$ -hydroxyalkoxamate 2c derived from the D-mannono-1,5-lactone 1c gave similar results: none of the N-alkylated product was detected in that case. One explanation for this result may be that the axially oriented substituent at C2 in mannose causes the O-alkylation under Mitsunobu conditions to be much more favorable.

In conclusion, we have established a novel and efficient method for the conversion of D-mannono-1,4-lactone into L-ribose. This is the first application of the Mitsunobu-type cyclization for the synthesis of an L-furanose. Work on the

Scheme 4. Solvent Effect on Selectivity of O-/N-Alkylation

transformation of D-sugars to other L-sugars based on similar concepts and controlling the ratios of *O-/N*-alkylation are in progress.

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**Supporting Information Available:** Representative experimental procedures and characterization data. This material is available free of charge via the Internet at http://pubs.acs.org.

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